MATERIAL SAFETY DATA SHEET
Required under USDL Safety and Health Regulations

SECTION I - CHEMICAL COMPANY AND PRODUCT IDENTIFICATION

POWER SERVICE PRODUCTS, INC.
P.O. BOX 1089
WEATHERFORD, TEXAS 76086
817/599-9486 e-mail: psp@powerservice.com

Product Name: DIESEL KLEEN PERFORMANCE IMPROVER
CETANE BOOST 1:1500
Synonyms: DIESEL FUEL ADDITIVE
Generic/Chemical Name: HYDROCARBONS, ORGANIC NITROGEN COMPOUNDS
MSDS Preparation Date: November 4, 2002 - supercedes August 22, 2002
Emergency Phone Number: 800/424-9300

SECTION II- COMPOSITION/INFORMATION OF INGREDIENTS

<table>
<thead>
<tr>
<th>INGREDIENTS</th>
<th>PERCENT</th>
</tr>
</thead>
<tbody>
<tr>
<td>ORGANIC NITROGEN COMPOUNDS</td>
<td>5 - 40</td>
</tr>
<tr>
<td>HYDROCARBONS</td>
<td>20 - 40</td>
</tr>
<tr>
<td>HYDOXY COMPOUNDS</td>
<td>10 - 30</td>
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This product is a proprietary complex mixture of petroleum Hydrocarbons, Organic Nitrogen Compounds and Hydroxy Compounds. Specific chemical information is being withheld as a Trade Secret. Specific chemical information will be made available to health professionals in accordance with 29 CFR 1910.1200.

SECTION III – SUMMARY OF HAZARDS

COMBUSTIBLE:

Causes irritation to respiratory tract. May undergo a self-accelerating, exothermic reaction if heated above 100°C/212°F. See “Other Health Effects”

HEALTH HAZARDS:

INHALATION: Causes irritation to the nose, throat, and lungs.
EYE CONTACT: Not expected to be an eye irritant.
SKIN CONTACT: Not expected to be a skin irritant.
INGESTION: Not expected to be acutely toxic.
OTHER HEALTH EFFECTS: Overexposure to organic nitrates by inhalation of vapor or skin contact may cause headache, dizziness, nausea, and decreased blood pressure.
TOXICITY DATA: ORAL LD50 (rat) 9640 mg/kg. DERMAL ID50 (rabbit) 4820 mg/kg.

EMERGENCY AND FIRST AID PROCEDURES: If overcome by vapors, remove from exposure immediately; call a physician. If breathing is irregular or stopped, start resuscitation, administer oxygen. If swallowed, do not induce vomiting; call a physician. Remove contaminated clothing and wash skin with soap and water. Flush eyes with water until irritation subsides.
VARIALIBILITY AMONG INDIVIDUALS: Health Studies have shown that many petroleum hydrocarbons and synthetic lubricants pose potential human health risks which may vary from person to person. As a precaution, exposure to liquids, vapors, mists and fumes should be minimized.

NATURE OF HAZARD AND TOXICITY INFORMATION: Prolonged or repeated skin contact with this product tends to remove skin oils possibly leading to irritation and dermatitis: however, based on human experiences and available toxicological data, this product is judged to be neither a "corrosive" nor an "irritant".

Potential risk to humans can be minimized by observing good work practices and personal hygiene procedures generally recommended for petroleum products. The product has a low order of acute toxicity, but minute amounts aspirated into the lungs during ingestion may cause severe pulmonary injury or death.

SECTION IV - FIRST AID MEASURES

EYE CONTACT: Flush eyes with large amounts of water until irritation subsides. If irritation persists, get medical attention.

SKIN CONTACT: Flush with large amounts of water, use soap if available. Remove grossly contaminated clothing, including shoes and launder before re-use.

INHALATION: Using proper respiration protection, immediately remove the affected victim from exposure. Administer artificial respiration if breathing is stopped. Keep at rest. Call for prompt medical attention.

INGESTION: If swallowed do not induce vomiting. Keep at rest. Get prompt medical attention.

SECTION V - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT ..................140°F (CC)

FLAMMABLE LIMITS...........Not Established

EXTINCTION MEDIA: Alcohol resistant foam, dry chemical, CO2, water spray or fog.

HAZARDOUS THERMAL DECOMPOSITION PRODUCTS: Includes oxides of carbon and nitrogen.

SPECIAL FIRE FIGHTING PROCEDURES: Use air-supplied rescue equipment for enclosed areas. Spray storage vessels with water to maintain temperature below 212°F.

UNUSUAL FIRE AND EXPLOSION HAZARDS: When heated above 100°C/212°F may undergo a self-accelerating exothermic reaction, which causes a rapid rise in temperature and pressure. Rupture of storage vessels and fire should be anticipated in case of such temperature.

EMPTY CONTAINERS CONTAIN FLAMMABLE VAPORS: "DO NOT USE CUTTING TORCH EQUIPMENT OR ANY OTHER FLAME ON ANY EMPTY CONTAINER".
SECTION VI - ENVIRONMENTAL PROTECTION

SPILLS OR LEAKS: Remove all ignition sources. Keep people away. Recover free liquid. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Add absorbent to spill area. Large spills may be taken up with pump or vacuum and finished off with dry chemical absorbent. May require excavation of contaminated soil.

DISPOSAL METHODS: Under CERCLA/RCRA regulations currently in effect, this material is regulated as a hazardous waste of material. Therefore, it must be disposed of in a “permitted” hazardous waste facility in compliance with EPA and for other applicable local state and federal regulations. It should be handled in a manner acceptable to good waste management practices. The CERCLA reporting quantity (RQ) for this product is 100 pounds due to the reactivity characteristic.

STORAGE REQUIREMENTS: Store in cool, dry, well-ventilated area away from sources of ignition. Keep containers closed when not in use.

SECTION VII - HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Keep containers closed. Keep away from heat, sparks and open flames.

CONTAINERS ARE STRICTLY “SINGLE TRIP CONTAINERS.” THEY ARE NOT TO BE USED FOR ANY REASON AFTER BEING EMTIED.

OTHER PRECAUTIONS: Avoid breathing vapors. Avoid prolonged or repeated contact with skin. Remove contaminated clothing; wash before re-use. Wash skin with soap and water after contact.

SECTION VIII - EXPOSURE CONTROLS INFORMATION

EXPOSURE LIMITS: Not established by OSHA/ACGIH.
EYE PROTECTION: Chemical goggles, face shield or safety glasses.
PROTECTIVE GLOVES: Use chemical resistant PVC coated gloves.
RESPIRATORY PROTECTION: Full-face piece. NIOSH approved organic vapor respirator.
LOCAL EXHAUST VENTILATION: At source of vapor
MECHANICAL VENTILATION: Recommended
OTHER: If repeated or prolonged skin contact or contamination of clothing is likely, protective clothing should be worn. Organic insoluble apron if needed.

VENTILATION:
LOCAL EXHAUST .............................................. Face velocity > 60 fpm
MECHANICAL (General) .................................... Explosion - proof ventilation equipment.
SPECIAL ...................................................... Use only with adequate ventilation.
OTHER ......................................................... No smoking or open flames.
SECTION IX - PHYSICAL AND CHEMICAL PROPERTIES

VAPOR PRESSURE (mmHg).......................... 20 @ 68°F
SOLUBILITY IN WATER.......................... negligible
Density (lbs/gal).................................. 7.8036
SPECIFIC GRAVITY (H2O = 1)...................... .94
PERCENT, VOLATILE BY VOLUME (%).............. 100%
APPEARANCE........................................ brown

SECTION X - STABILITY AND REACTIVITY DATA

STABILITY ........................................... Unstable at temperatures greater than 100°C/212°F.
HAZARDOUS DECOMPOSITION PRODUCTS ....... Will not occur
HAZARDOUS POLYMERIZATION .................. Will not occur
CONDITIONS TO AVOID .......................... Temperatures above 100°C/212°F
MATERIALS TO AVOID ............................ Strong oxidizing and reducing agents

SECTION XI - REGULATORY INFORMATION

TSCA: This material is in compliance with the Toxic Substance Control Act (15 USC 2601- 2629)

Hazard categories for SARA 311/312 reporting are indicated below:
HEALTH: Immediate (Acute) ....................... yes
HEALTH: Delayed (Chronic) ....................... no
PHYSICAL: Fire ...................................... yes
PHYSICAL: Sudden Release of Pressure...... no
PHYSICAL: Reactive ................................. yes
PHYSICAL: Nuisance Mist/Duct Only ......... no

SARA 313 INFORMATION
There are no reportable toxic chemicals that are subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (40 CFR Part 372).

SECTION XII - TRANSPORTATION INFORMATION

Part #3850 – 2.5 gal. (cases)
Part #3855 – 55 gal. (drums)
Not regulated by the DOT
49CFR173.150(f)(2)
Part #3860 – 260 gal. (totes)
Part #3800 – 6,000 gallons (bulk)
PROPER SHIPPING NAME: COMBUSTIBLE LIQUID, n.o.s. (Hydrocarbons, solution)
HAZARD CLASS: 3
I.D. NUMBER: NA1993
PACKING GROUP: III
PLACARDING: COMBUSTIBLE LIQUID

IMDG:
PROPER SHIPPING NAME: FLAMMABLE LIQUID, n.o.s. (Hydrocarbons, solution)
MARINE POLLUTANT(2-ethylhexyl nitrate)
HAZARD CLASS: 3.3
I.D. NUMBER: UN1993
PACKING GROUP: III
PLACARDING: FLAMMABLE LIQUID

SECTION XIII - ECOLOGICAL INFORMATION
THIS PRODUCT DOES NOT CONTAIN ANY OZONE DEPLETING CHEMICALS

SECTION XIV - REGULATORY INFORMATION

RIGHT TO KNOW TIER II REPORTING INFORMATION  SECTION 311-312

CHEMICAL DESCRIPTION: HYDROCARBONS, ORGANIC NITROGEN COMPOUNDS
AND HYDROXY COMPOUNDS
COMMON (LABEL) NAME: DIESEL KLEEN PERFORMANCE IMPROVER CETANE BOOST
1:1500

TYPE OF PRODUCT: MIX - LIQUID
PHYSICAL HAZARD: FIRE
HEALTH HAZARD: IMMEDIATE (ACUTE)
REACTIVITY: NONE
EXTREMELY HAZARDOUS SUBSTANCES: NONE

HMIS CLASSIFICATION:
HEALTH: 1
FLAMMABILITY: 2
REACTIVITY: 1