1. CHEMICAL PRODUCT/COMPANY IDENTIFICATION

TRADE NAME           Crown Total Strip
GENERAL USE          Cleaning Solvent
PRODUCT DESCRIPTION  Blend
MANUFACTURER'S NAME  Packaging Service Co., Inc.
                      4702 Shank Road
                      Pearland, Texas 77581
PHONE NUMBER          713-485-1487
EMERGENCY PHONE NUMBER 800-424-9300 Checroc

2. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>%</th>
<th>TLV (UNITS)</th>
<th>PROD. CAS #</th>
</tr>
</thead>
<tbody>
<tr>
<td>Toluene</td>
<td>10-20</td>
<td>150 ppm TWA</td>
<td>108-88-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>150 ppm STEL</td>
<td></td>
</tr>
<tr>
<td>Methanol</td>
<td>25-30</td>
<td>200 ppm TWA</td>
<td>67-56-1</td>
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<tr>
<td></td>
<td></td>
<td>250 ppm STEL</td>
<td></td>
</tr>
<tr>
<td>Methyl Ethyl Ketone</td>
<td>20-33</td>
<td>200 ppm TWA</td>
<td>78-33-3</td>
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<tr>
<td></td>
<td></td>
<td>300 ppm STEL</td>
<td></td>
</tr>
<tr>
<td>Acetone</td>
<td>25-30</td>
<td>750 ppm TWA</td>
<td>67-64-1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7,000 ppm STEL</td>
<td></td>
</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

CAUTION: Flammable
Causes irritation or drying of the skin
Vapor and spray mist harmful
Methanol may cause blindness

POTENTIAL HEALTH EFFECTS

EYES: Liquid, vapor or mist causes severe irritation

SKIN: Causes irritation or drying of the skin

INGESTION: Harmful if swallowed. May cause nausea or vomiting. Vomiting may cause material to be breathed causing pulmonary edema. Absorption may cause liver and kidney damage and blindness.

INHALATION: May cause irritation of the nose and throat with headache. Breathing high concentrations may cause nausea, vomiting, headache, liver damage,
MATERIAL SAFETY DATA SHEET

Effective Date November, 1993  Revised Date July 2002

and unconsciousness.

CHRONIC EFFECTS  Chronic inhalation or ingestion may cause liver damage and blindness.

CARCINOGENICITY  

<table>
<thead>
<tr>
<th>NTP?</th>
<th>IARC MONOGRAPH?</th>
<th>OSHA REGULATED</th>
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</thead>
<tbody>
<tr>
<td>NO</td>
<td>NO</td>
<td>NO</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

EYES:  Flush immediately with plenty of water for at least 15 minutes and Get Medical Attention.

SKIN:  Remove contaminated clothing. Immediately wash skin with soap and plenty of water. If symptoms persist, obtain medical attention. Discard footwear if not decontaminated.

INGESTION:  Do not induce vomiting. Do not give fluids. Get Medical Attention Immediately.

INHALATION:  Remove to fresh air. If not breathing, give artificial respiration. Preferably mouth-to-mouth. If breathing is difficult, give oxygen. Get medical attention.

5. FIRE FIGHTING PROCEDURES

FLASH POINT  < 100 Degrees F

LOWER FLAME LIMIT  Not Determined

HIGHER FLAME LIMIT  Not Determined

EXTINGUISH MEDIA  Dry Powder, Carbon Dioxide (CO2), "Alcohol Foam"

FIRE & EXPLOSION HAZARD  Containers may explode from internal pressure if confined to fire. Cool with water. Keep unnecessary people away.

FIRE FIGHTING EQUIPMENT  Wear full bunker gear including a positive pressure self-contained breathing apparatus in any enclosed space.

HAZARDOUS COMBUSTION PRODUCTS  Smoke, Oxides of Carbon

6. ACCIDENTAL RELEASE MEASURES

SPILL OR LEAK PROCEDURES  In case of spillage, absorb with inert material and dispose of in accordance with applicable regulations.

7. HANDLING AND STORAGE

HANDLING AND STORAGE  Wear impervious gloves. Use goggles or face shield if splashing is likely. Chemical type
apron recommended.

STORAGE

Keep away from heat and flame. Use with adequate ventilation. Avoid breathing vapors. Avoid prolonged or repeated contact with skin. Do not get in eyes, on skin, or on clothing. Wash thoroughly after handling. Launder contaminated clothing before reuse.

8. EXPOSURE CONTROL/PERSONAL PROTECTION

RESPIRATORY PROTECTION

Use supplied air respirators when air concentration over 50 ppm is expected.

VENTILATION

Local exhaust or well ventilated areas.

PROTECTIVE GLOVES

Wear impervious gloves.

EYE PROTECTION

Use goggles or face shield if splashing is likely.

OTHER PROTECTIVE EQUIPMENT

Not normally required.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE/ODOOR

Clear liquid with solvent odor

BOILING POINT (F)

Not determined

FREEZING POINT (F)

Not determined

VAPOR PRESSURE (mm HG)

108 mm @ 20C

VOC (g/L)

807

SOLUBILITY IN H2O

Insoluble

SPECIFIC GRAVITY (N2O-1)

0.81

PH

Not determined

10. STABILITY AND REACTIVITY

CHEMICAL STABILITY

Stable

CONDITIONS TO AVOID

None

INCOMPATIBLE MATERIALS

Strong oxidizing substances, alkali metals

HAZARDOUS DECOMPOSITION PRODUCTS

Will not occur

None

11. TOXICOLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION

No information is available on this blend.

12. ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION

No information is available on this blend.

13. DISPOSAL CONSIDERATIONS

Page 3  NISPO
14. TRANSPORT INFORMATION
See Bill of Lading for shipping information.

15. REGULATORY INFORMATION

16. OTHER INFORMATION

 THIS PRODUCT'S SAFETY INFORMATION IS PROVIDED TO ASSIST OUR CUSTOMERS IN ASSESSING COMPLIANCE WITH HEALTH, SAFETY AND ENVIRONMENTAL REGULATIONS. THE INFORMATION CONTAINED HEREIN IS BASED ON DATA AVAILABLE TO US AND IS BELIEVED TO BE ACCURATE. ALTHOUGH NO GUARANTEE OR WARRANTY IS PROVIDED BY THE COMPANY IN THIS RESPECT. SINCE THE USE OF THIS PRODUCT IS WITHIN THE EXCLUSIVE CONTROL OF THE USER, IT IS THE USER'S OBLIGATION TO DETERMINE THE CONDITIONS OF SAFE USE OF THE PRODUCT. SUCH CONDITIONS SHOULD COMPLY WITH ALL FEDERAL REGULATIONS CONCERNING THE PRODUCT.