PACKAGING SERVICE CO., INC.

PRODUCT IDENTITY: CROWN BRUSH & ROLLER CLEANER
NEW MSDS DATE: 12/29/2000

MATERIAL SAFETY DATA SHEET

This Material Safety Data Sheet conforms to the requirements of ANSI Z400.1. This MSDS complies with 29 CFR 1910.1200 (Hazard Communication Standard).

IMPORTANT: Read this MSDS before handling & disposing of this product. Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY

PRODUCT IDENTITY: CROWN BRUSH & ROLLER CLEANER
COMPANY IDENTITY: PACKAGING SERVICE CO., INC.
COMPANY ADDRESS: 1304 MYKAWA ROAD / P O Box 975
COMPANY CITY: PEARLAND, TX 77581
COMPANY PHONE: 1-281-685-1458
CHEMTREC PHONE: 1-800-424-9300

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

CONTAINS:
25-35% LIGHT ALIPHATIC SOLVENT NAPHTHA (+64742-89-8),
25-35% MEDIUM ALIPHATIC SOLVENT NAPHTHA (+64742-88-7),
15-25% TOLUENE (108-88-3) [203-625-9],
5-15% ACETONE (67-64-1) [200-662-7],
0-10% ISOPROPANOL (67-63-0) [240-661-7],
0-10% NONYLSYXHOL ETHERXYLATE (209-84-5-9),
0-4% METHYLCELLULOSE (67-56-2) [200-659-4],
0-4% MIXED XYLOGESSES (1330-22-7) [215-535-7]

Number in parentheses is CAS #, number in brackets is European EC #.

SECTION 3. HAZARDS IDENTIFICATION

RISK STATEMENTS:
R12 Extremely Flammable.
R18 In use may form flammable/explosive vapor-air mixture.
R42 Risk of serious damage to eyes.
R65 Hazardous: may cause lung damage if swallowed.
R36/37/38 Irritating to eyes, respiratory system and skin.
R39/25 Toxic: danger of very serious irreversible effects if swallowed.
R20/25 Harmful by inhalation, may cause lung damage if swallowed.

SAFETY STATEMENTS:
S7 Keep container tightly closed.
S9 Keep container in a well-ventilated place.
S16 Keep away from sources of ignition. No smoking.
S29 Do not empty into drains.
S45 In case of accident, or if you feel unwell, seek medical advice immediately. (Show the label where possible).
S53 Avoid exposure - Obtain special instructions before use.
S24/25 Avoid contact with skin and eyes.
SECTION 4. FIRST AID MEASURES

EYE CONTACT:
For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:
In case of contact with skin immediately remove contaminated clothing. Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

INHALATION:
After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped give artificial respiration.

SWALLOWING:
If swallowed, CALL A PHYSICIAN IMMEDIATELY! Do NOT induce vomiting. Have patient lie down & keep warm. Vomiting may lead to pneumonitis, which may be fatal.

SECTION 5. FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA:
NFPA Class B extinguishers (Carbon Dioxide or foam) for Class B liquid fires.

SPECIAL FIRE FIGHTING PROCEDURES
Water spray may be ineffective on fire but can protect fire fighters & cool closed containers. Use fog nozzles if water is used. Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves & rubber boots).

Use NIOSH approved positive-pressure self-contained breathing apparatus.

UNUSUAL EXPLOSION AND FIRE PROPERTIES:
EXTREMELY FLAMMABLE!! VAPORS CAN CAUSE FLAME FIRE
Keep container tightly closed. Isolate from oxidizers, heat, sparks, electric equipment & open flame. closed containers may explode if exposed to extreme heat. Applying to hot surfaces requires special precautions. Empty container very hazardous! Continue all label precautions!

SECTION 6. ACCIDENTAL RELEASE MEASURES

CONTAINMENT TECHNIQUES:
Stop spill at source. Dike area & contain.

CLEAN-UP PROCEDURES:
Clean up remainder with absorbent materials. Mop up & dispose of. Persons without proper protection should be kept from area until cleaned up.

OTHER PRECAUTIONS:
Vapors may ignite explosively & spread long distances. Prevent vapor buildup. Put out pilot lights & turn off heaters, electric equipment & other ignition sources during use & until all vapors are gone.
SECTION 7. HANDLING AND STORAGE

HANDLING:
Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Use only with adequate ventilation. Avoid breathing of vapor or spray mist.
Avoid contact with skin & eyes.
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier.
Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.
Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, saw, drill, braze, or weld. Empty container very hazardous! Continue all label precautions!

STORAGE:
Vapors may ignite explosively & spread long distances. Prevent vapor buildup.
Put out pilot lights & turn off heaters, electric equipment & other ignition sources during use & until all vapors are gone.
Do not store above 49°C/120°F. Store large amounts in structures made for OSHA Class I B liquids
Keep container tightly closed & upright when not in use to prevent leakage.

CR&RI:

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE CONTROLS:
Ventilate to keep vapors of this material below 65 ppm.
If over TLV, in accordance with 29 CFR 1910.144, use NIOSH approved positive-pressure self-contained breathing apparatus.
Consult Safety Equipment Supplier. Use explosion-proof equipment.

VENTILATION:

LOCAL EXHAUST: Necessary
MECHANICAL (GENERAL): Acceptable
SPECIAL: None
OTHER: None

PERSONAL PROTECTIONS:
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier.
Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.

WASH & HYGIENIC PRACTICES:
Provide readily accessible eye wash stations & safety showers.
Wash at end of each work-shift & before eating, smoking or using the toilet.
Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.
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SECTION 9. PHYSICAL DATA

APPEARANCE: Liquid, Water-White
ODOR: Ketone

BOILING RANGE: 62 122 197°C / 145 253 388°F (*=End Point)

AUTO IGNITION TEMPERATURE: 276°C / 530°F (Lowest Component)

LOWER FLAMMABLE LIMIT IN AIR (% by vol.): 1.6

FLASH POINT (TEST METHOD): -16°C / 2°F (TCC)

FLAMMABILITY CLASSIFICATION: Class I B

GRAVITY @ 60°F: API: 42.8

SPECIFIC GRAVITY (Water=1): .812

POUNDS/GALLON: 6.784

VOC’S (%:64.4 Lbs/35 Gall):

TOTAL VOC’S (TVOC): 65.6 Vol. % / 532.9 g/L / 4.418 Lbs/Gal

NONEXEMPT VOC’S (CVOC):

Hazardous Air Pollutants (HAPS): 23.0 Wt. % / 163.0 g/L / 1.357 Lbs/Gal

VAPOR PRESSURE (mm of Hg) @ 20°C: 52.0

NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20°C): 20.7

VAPOR DENSITY (air=1): 3.2

WATER ABSORPTION: Appreciable

REFRACTIVE INDEX: 1.426

SECTION 10. STABILITY & REACTIVITY

STABILITY: Stable

CONDITIONS TO AVOID: Isolate from oxidizers, heat, sparks, electric equipment & open flame.

MATERIALS TO AVOID: Carbon Monoxide, Carbon Dioxide, Carbon Oxides from burning.

HAZARDOUS DECOMPOSITION PRODUCTS: Will not occur.

SECTION 11. TOXICOLOGICAL INFORMATION

MATERIAL

Light Aliphatic Solvent Naphtha
Medium Aliphatic Solvent Naphtha
Toluene
Acetone
Isopropanol
Methyl Ethylate
Methanol
Mixed Xylenes

CAS #: 64742-89-8 64742-88-7 106-88-3 67-64-1 67-63-0 9016-45-9 67-56-1 1330-28-7

TWA (OSHA): 500 ppm 500 ppm 200 ppm 1000 ppm 400 ppm None Known 200 ppm 100 ppm

TLV (ACGIH): 300 ppm 100 ppm 50 ppm 500 ppm 200 ppm None Known 200 ppm 100 ppm

NAP: No No Yes No No None Known Yes Yes

In addition to EPA Hazardous Air Pollutants showing 'Yes' under "HAP" above, using manufacturers' data, based on EPA Method 311, the following EPC Hazardous Air Pollutants may be present in trace amounts (less than 0.1%): Benzene, Cumene, Polycyclic Aromatics
SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>CEILING</th>
<th>STEL (OSHA/ACGIH)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Light Aliphatic Solvent Naphtha</td>
<td>*64742-49-8</td>
<td>None Known</td>
<td>5.383 ppm</td>
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<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>None Known</td>
<td>750 ppm</td>
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<tr>
<td>Isopropanol</td>
<td>67-63-0</td>
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<td>600 ppm</td>
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<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>None Known</td>
<td>250 ppm</td>
</tr>
<tr>
<td>Mixed Xylenes</td>
<td>1330-70-7</td>
<td>None Known</td>
<td>150 ppm</td>
</tr>
</tbody>
</table>

ACUTE HAZARDS

EYE & SKIN CONTACT:
Primary irritation to skin, desiccating dermatitis.
Absorption thru skin increases exposure.
Primary irritation to eyes, redness, tearing, blurred vision.
Liquid can cause eye irritation. Wash thoroughly after handling.

INHALATION:
Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful.
Breathing vapor can cause irritation.
Acute overexposure can cause damage to kidneys, blood, nerves, liver & lungs.

SWALLOWING:
Harmful or fatal if swallowed.
Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.

CONDITIONS AGGRAVATED:
Persons with severe skin, liver or kidney problems should avoid use.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED:

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:
Tumors have been reported in laboratory animals.
Overexposure may cause cancer risk.
Leukemia has been reported in humans from Benzene.
Absorption thru skin may be harmful. Studies with laboratory animals indicate this product can cause damage to fetus.
SECTION 12. ECOLOGICAL INFORMATION

MAMMALIAN INFORMATION:
MATERIAL: Methanol
CAS #: 67-56-1
LOWEST KNOWN LETHAL DOSE DATA
LOWEST KNOWN LD50 (ORAL)
1000.0 mg/kg (Male)

AQUATIC ANIMAL INFORMATION:
The most sensitive known aquatic group to any component of this product is:
Goldfish 250 ppm or mg/L (24 hour exposure).
Keep out of sewers and natural water supplies.

MOBILITY:
This material is a mobile liquid.

DEGRADABILITY:
This product is partially biodegradable.

ACCUMULATION:
Bioaccumulation of this product has not been determined.

SECTION 13. DISPOSAL CONSIDERATIONS
Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws.
If questions exist, contact the appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

DOT SHIPPI NG NAME: Paint Related Material
(Contains: Toluene, Mixed Xylenes), 3, UN1263, PG-II
“RC,” must be put before shipping name if in a container of over 1000 pounds.

DRUM LABEL:
(FLAMMABLE LIQUID)

DATA / ICAO:
(Contains: Toluene, Mixed Xylenes), 3, UN1263, PG-II

IMO / IDG:
Paint Related Material
(Contains: Toluene, Mixed Xylenes), 3, UN1263, PG-II

EMERGENCY RESPONSE GUIDEBOOK NUMBER: 128

CHEMICAL

SECTION 15. REGULATORY INFORMATION

EPA REGULATION:
SARA SECTION 311/312 HAZARDS: Acute Health, Chronic Health, and Fire.
All components of this product are on the TSCA list.
SARA Title III Section 313 Supplier Notification
This product contains the indicated toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning & Community Right-To-Know Act of 1986 & of 40 CFR 372. This information must be included in all MSDSs that are copied and distributed for this material.)
SECTION 15. REGULATORY INFORMATION (CONTINUED)

SARA TITLE III INGREDIENTS

<table>
<thead>
<tr>
<th>CAS#</th>
<th>MT. % (REG. SECTION)</th>
<th>RQ (LBS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Light Aliphatic Solvent Naphtha</td>
<td><strong>64742-89-8</strong></td>
<td>&lt;0 (311, 312)</td>
</tr>
<tr>
<td>Medium Aliphatic Solvent Naphtha</td>
<td><strong>64742-88-7</strong></td>
<td>&lt;0 (311, 312)</td>
</tr>
<tr>
<td>*Toluene</td>
<td>108-88-3</td>
<td>&lt;0 (311, 312, 313, RCRA)</td>
</tr>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>&lt;0 (311, 312)</td>
</tr>
<tr>
<td>Isopropanol</td>
<td>67-63-0</td>
<td>&lt;0 (311, 312)</td>
</tr>
<tr>
<td>*Methanol</td>
<td>67-56-1</td>
<td>&lt;3 (311, 312, 313, RCRA)</td>
</tr>
<tr>
<td>*Mixed Xylenes</td>
<td>1330-20-7</td>
<td>&lt;3 (311, 312, 313, RCRA)</td>
</tr>
</tbody>
</table>

IF > 3,333 POUNDS OF THIS PRODUCT IS IN ONE CONTAINER THE "RQ" OF XYLENES IS EXCEEDED.

STATE REGULATIONS:

CALIFORNIA PROPOSITION 65: This product contains the following chemicals known to the State of California to cause cancer & reproductive toxicity:
- Ethylene Oxide, Volume

INTERNATIONAL REGULATIONS:
The components of this product are listed on the chemical inventories of the following countries:
- Australia, Canada, Europe (EINECS), Japan, Korea, United Kingdom.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:
- HEALTH (NFPA): 1
- HEALTH (HMIS): 2
- FLAMMABILITY: 3
- REACTIVITY: 0

This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYER TRAINING:
Employees should be made aware of all hazards of this material [as stated in this MSDS] before handling it.

NOTICE

The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency. Conditions of use are beyond our control, and therefore users are responsible or verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon, information contained herein.

This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.