MATERIAL SAFETY DATA SHEET

This Material Safety Data Sheet conforms to the requirements of ANSI Z400.1.

THIS MSDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD)

IMPORTANT: Read this MSDS before handling & disposing of this product.

Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY

PRODUCT IDENTITY: CROWN ODOURLESS MINERAL SPIRITS
COMPANY IDENTITY: PACKAGING SERVICE CO., INC.
COMPANY ADDRESS: 1504 MYKANA ROAD / P O Box 875
COMPANY CITY: PEARLAND, TX 77581
COMPANY PHONE: 1-281-485-1458
CHEMTREC PHONE: 1-800-424-9300

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

CONTAINS: 95-100%ISOPARAFFINIC HYDROCARBON (64741-65-7)

OM1001

SECTION 3. HAZARDS IDENTIFICATION

RISK STATEMENTS:
R65 Harmful: may cause lung damage if swallowed.
Slightly irritating to skin.

SAFETY STATEMENTS:
Keep away from sources of ignition. No Smoking.
Do not empty into drains.
Avoid contact with skin and eyes.
SECTION 4. FIRST AID MEASURES

EYE CONTACT:
For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:
In case of contact with skin immediately remove contaminated clothing. Wash thoroughly with soap & water. Wash contaminated clothing before reuse. 

INHALATION:
After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped give artificial respiration.

SWALLOWING:
If swallowed, CALL A PHYSICIAN IMMEDIATELY! Do NOT induce vomiting. Have patient lie down & keep warm. Vomiting may lead to pneumonitis, which may be fatal.

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SECTION 5. FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA:
ppca class B extinguishers (Carbon Dioxide or foam) for Class II liquid fires.

sPECIAL FIRE FIGHTING PROCEDURES:
Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.
Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves & rubber boots)
Use NIOSH approved positive-pressure self-contained breathing apparatus.

UNUSUAL EXPLOSION AND FIRE PROCEDURES

COMBUSTIBLE:
Keep container tightly closed.
Isolate from oxidizers, heat, & open flame.
Closed containers may explode if exposed to extreme heat.
Applying to hot surfaces requires special precautions.
Empty container very hazardous! Continue all label precautions!

SECTION 6. ACCIDENTAL RELEASE MEASURES

CONTAINMENT TECHNIQUES:
Stop spill at source. Dike area & contain.

CLEAN-UP PROCEDURES:
Clean up remainder with absorbent materials. Mop up & dispose of.
SECTION 7. HANDLING AND STORAGE

HANDLING:
Isolate from oxidizers, heat, & open flame. Use only with adequate ventilation. Avoid breathing of vapor or spray mist. Avoid prolonged or repeated contact with skin. Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse. Avoid free fall of liquid. Ground containers when transferring. Do not flame cut; braze, or weld. Empty container very hazardous. Continue all label precautions.

STORAGE:
Store large amounts in structures made for OSHA Class II liquids. Keep container tightly closed & upright when not in use to prevent leakage.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION:

EXPOSURE CONTROLS:
Ventilate to keep vapors of this material below 2mg/cu m. If over TLV, in accordance with 29 CFR 1910.124, use NIOSH approved positive-pressure self-contained breathing apparatus. Consult Safety Equipment Supplier. Use explosion-proof equipment.

VENTILATION:
LOCAL EXHAUST: Necessary
MECHANICAL (GENERAL): Acceptable
SPECIAL: None
OTHER: None

PERSONAL PROTECTION:
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.

WORK & HYGIENIC PRACTICES:
Provide readily accessible eye wash stations & safety showers. Wash at end of each workshift & before eating, smoking or using the toilet. Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.
PACKAGING SERVICE CO., INC.  

PRODUCT IDENTITY: CROWN ODORLESS MINERAL SPIRITS  
NEW MSDS DATE: 10/01/2002  

SECTION 9. PHYSICAL DATA

APPEARANCE: Liquid, Water-White  
ODOR: Mild  
BOILING RANGE: 179 185 204 C / 355 365 400 F  
AUTO IGNITION TEMPERATURE: 260 C / 500 F (Lowest Component)  
LOWER FLAMMABLE LIMIT IN AIR (% by vol): .9  
FLASH POINT (TEST METHOD): 51 C / 125 F (TCC)  
FLAMMABILITY CLASSIFICATION: Class II  
GRAVITY @ 60 F: API: 54.9  
SPECIFIC GRAVITY (Water=1): .755  
Pounds/Gallon: 6.322  
VPC (g >0.44 Lbs/gal Inh): 0.0 Vol. % / 0.0 g/L / 0.000 lbs/Gal  
TOTAL VOC's (TVOC): 100.0 Vol. % / 759.0 g/L / 6.322 lbs/Gal  
NONEXEMPT VOC's (CVOC): 100.0 Vol. % / 759.0 g/L / 6.322 lbs/Gal  
HAZARDOUS AIR POLLUTANTS (NAPL): 0.0 Wt. % / 0.0 g/L / 0.000 lbs/Gal  
VAPOR PRESSURE (mm of Hg)@20 C: 2.0  
NONEXEMPT VPC PARTIAL PRESSURE (mm of Hg @ 20 C): 2.0  
VAPOR DENSITY (Air=1): 5.2  
WATER ABSORPTION: Negligible  
REFRACTIVE INDEX: 1.426  

SECTION 10. STABILITY & REACTIVITY

STABILITY: Stable  
CONDITIONS TO AVOID: Isolate from oxidizers, heat, & open flame.  
MATERIALS TO AVOID: Isolate from strong oxidizers such as persanates, chromates & peroxides.  
HAZARDOUS DECOMPOSITION PRODUCTS: Carbon Monoxide, Carbon Dioxide from burning.  
HAZARDOUS POLYMERIZATION: Will not occur.  

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SECTION 11. TOXICOLOGICAL INFORMATION

MATERIAL: Isoparaffinic Hydrocarbon  
CAS #: 64741-65-7  
TWA (OSHA): 100 ppm  
TLV (ACGIH): 100 ppm  
HAP: No  
This product contains no HAP Hazardous Air Pollutants (HAP) in amounts > 0.1%.  

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SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)

MATERIAL

CAS #  CEILING  STEL (OSHA/ACGIH)

None Known  None Known

ACUTE HAZARDS

EYE & SKIN CONTACT:
Primary irritation to skin, defatting, dermatitis.
Primary irritation to eyes, redness, tearing, blurred vision.
Liquid can cause eye irritation. Wash thoroughly after handling.

INHALATION:
Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful.

SWALLOWING:
Harmful or fatal if swallowed.
Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.

CONDITIONS AGGRAVATED:
Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:
This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.
MAMMALIAN INFORMATION:
No mammalian information is available on this product.

AQUATIC ANIMAL INFORMATION:
No aquatic environmental information is available on this product.

MOBILITY:
This material is a mobile liquid.

DEGRADABILITY:
This product is completely biodegradable.

ACCUMULATION:
This product does not accumulate or biomagnify in the environment.

SECTION 13. DISPOSAL CONSIDERATIONS
Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws.
If questions exist, contact the appropriate agencies.

SECTION 14. TRANSPORT INFORMATION
DOT SHIPPI NG NAME: BULK: Petroleum Distillates, n.o.s., Combustible liquid.
UN1269, PG-III

DRUM LABEL: None (Combustible Liquid)

IATA / ICAO: Petroleum Distillates, n.o.s., 3, UN1269, PG-III
IMO / IMDG: Petroleum Distillates, n.o.s., 3, UN1269, PG-III

EMERGENCY RESPONSE GUIDEBOOK NUMBER: 128

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SECTION 15. REGULATORY INFORMATION

EPA REGULATIONS:
SARA SECTION 311/312 HAZARDS: Acute Health, Fire

All components of this product are on the TSCA list.
This material contains no known products restricted under SARA Title III, section 313 in amounts greater or equal to 1%.
SECTION 15. REGULATORY INFORMATION (CONTINUED)

SARA TITLE III INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS#</th>
<th>WT.% (ENG. SECTION)</th>
<th>SQ (LBS)</th>
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<tr>
<td>Isoparaffinic Hydrocarbon</td>
<td>64741-65-7</td>
<td>100 (311,312)</td>
<td>None</td>
</tr>
</tbody>
</table>

STATE REGULATIONS:

THIS PRODUCT MEETS REQUIREMENTS OF SOUTHERN CALIFORNIA AQMD RULE 443.1 & SIMILAR REGULATIONS

INTERNATIONAL REGULATIONS:
The components of this product are listed on the chemical inventories of the following countries:
Australia, Canada, Europe (EINECS), Japan, Korea, United Kingdom.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:

HEALTH (NFPA): 0
HEALTH (RMIS): 2
FLAMMABILITY: 2
REACTIVITY: 0

This information is intended solely for the use of individuals trained in the NFPA & RMIS hazard rating systems.

EMPLOYER TRAINING:
Employees should be made aware of all hazards of this material (as stated in this MSDS) before handling it.

NOTICE

The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformance to contracted specifications.

All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency.

Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon, information contained herein.

This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.